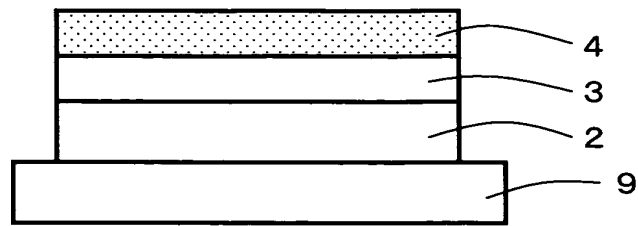
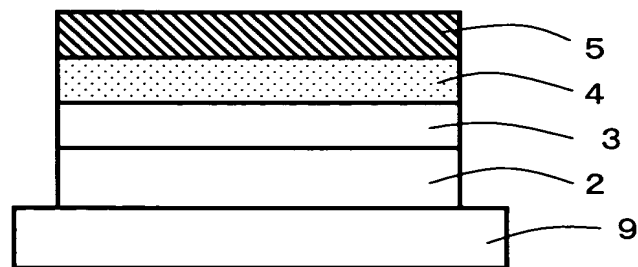


FIG. 1A



ARRANGEMENT OF METAL

FIG. 1B



HEATING, MELTING AND COOLING

FIG. 1C

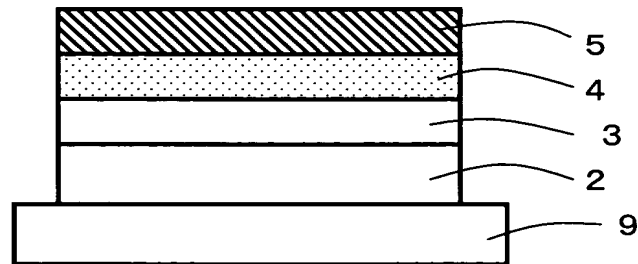
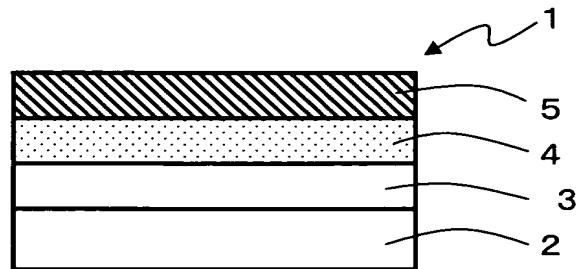
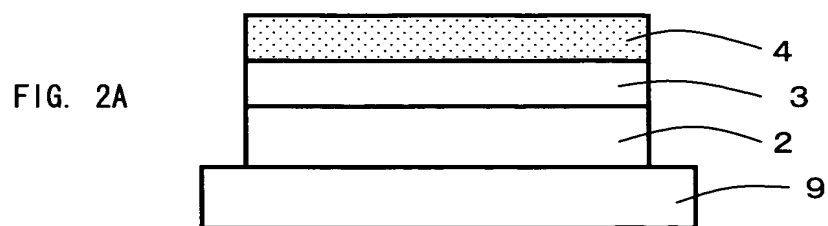
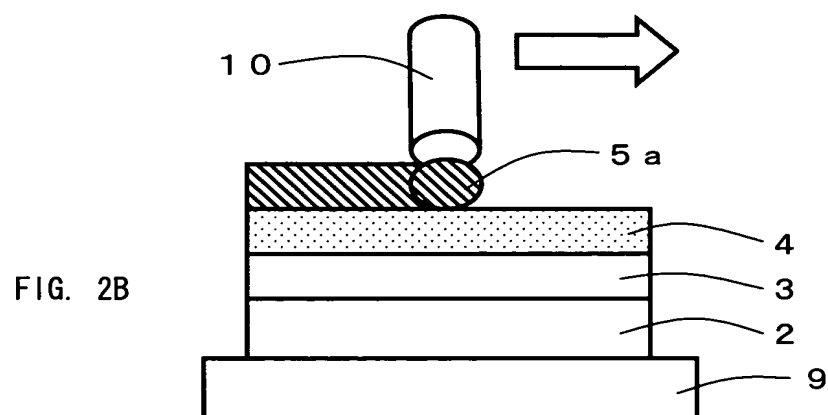


FIG. 1D

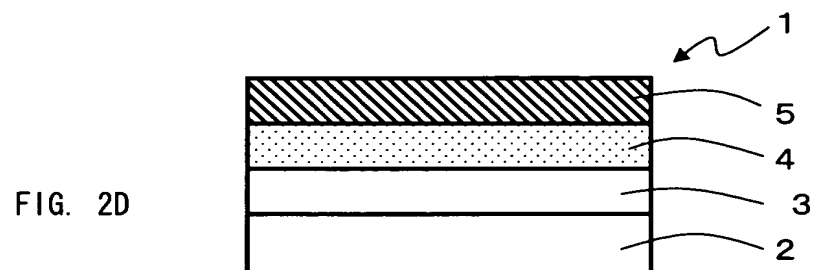
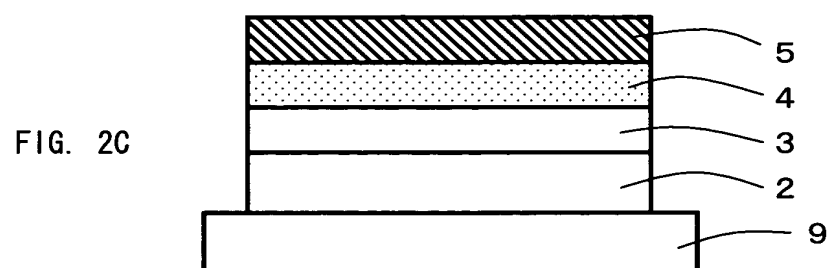




HEATING, MELTING AND APPLICATION OF METAL



COOLING



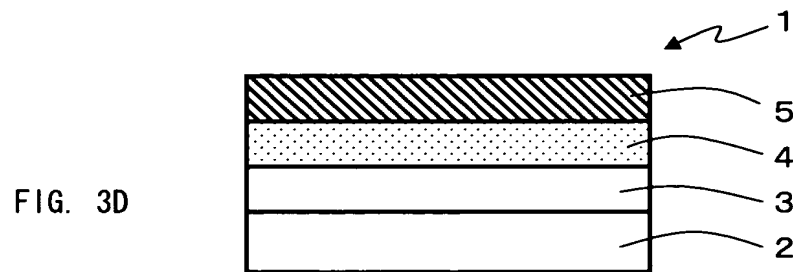
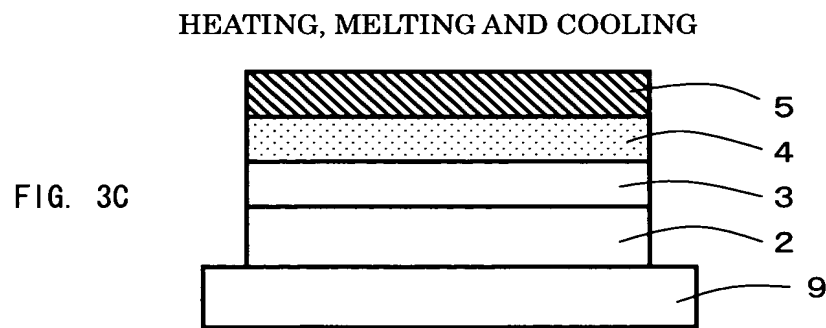
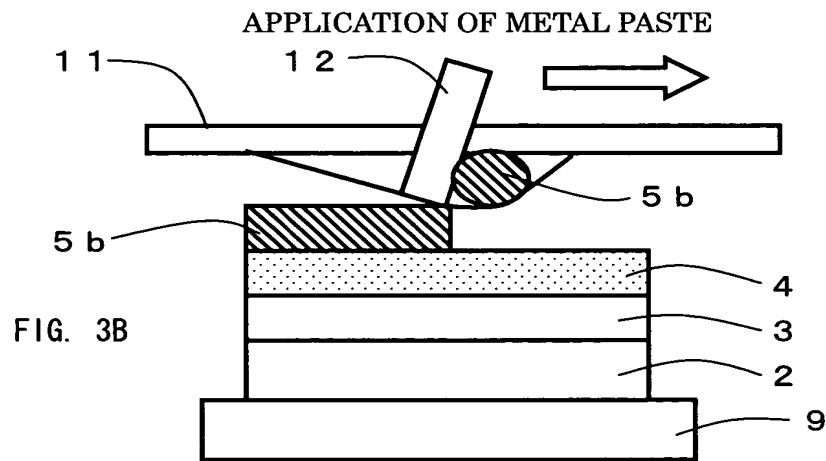
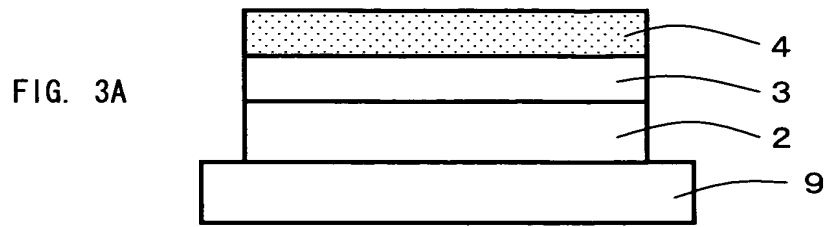
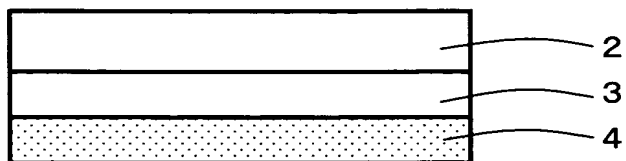
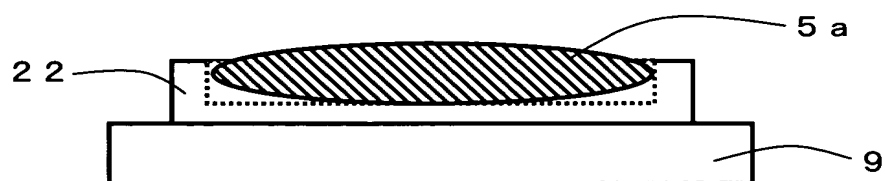


FIG. 4A

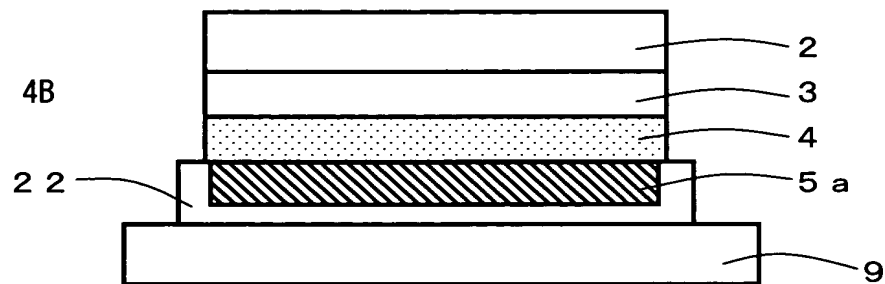


HEATING AND MELTING



TRANSCRIPTION

FIG. 4B

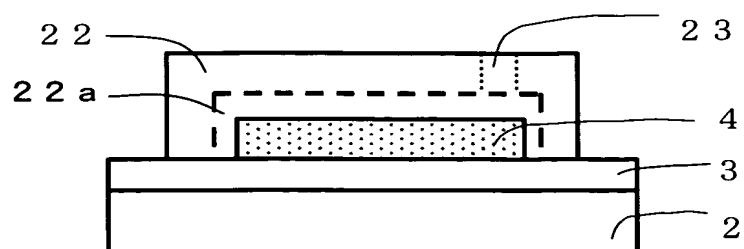


COOLING

FIG. 4C

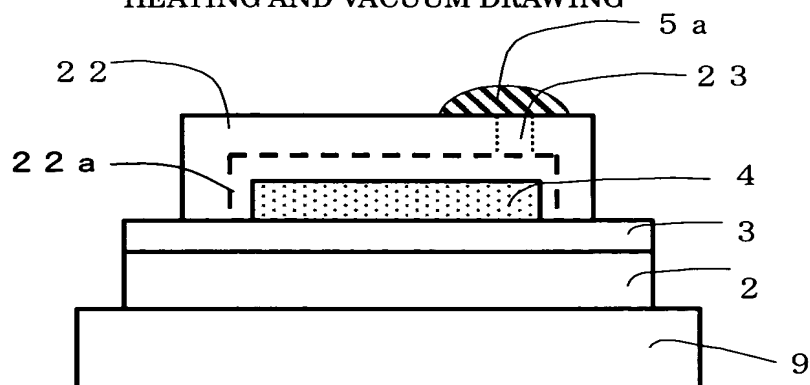


FIG. 5A



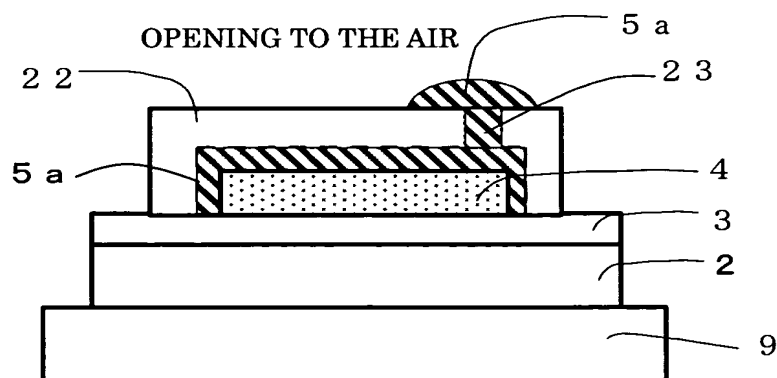
HEATING AND VACUUM DRAWING

FIG. 5B



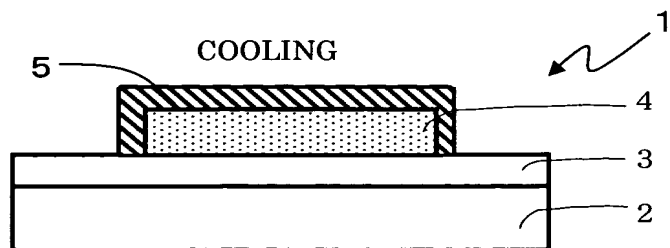
OPENING TO THE AIR

FIG. 5C



COOLING

FIG. 5D



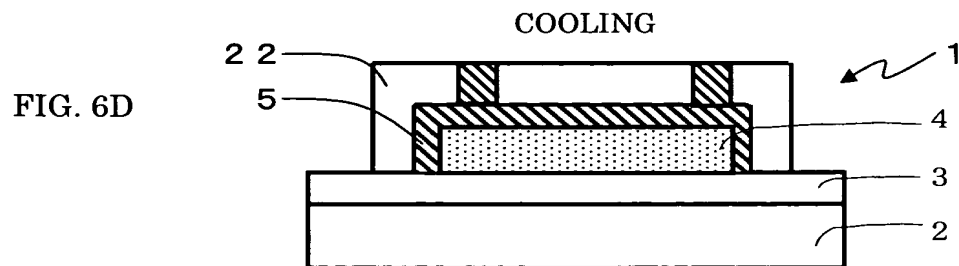
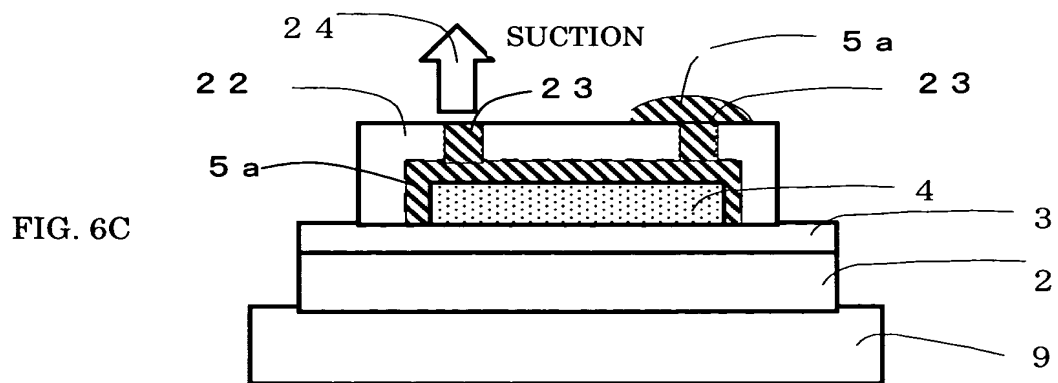
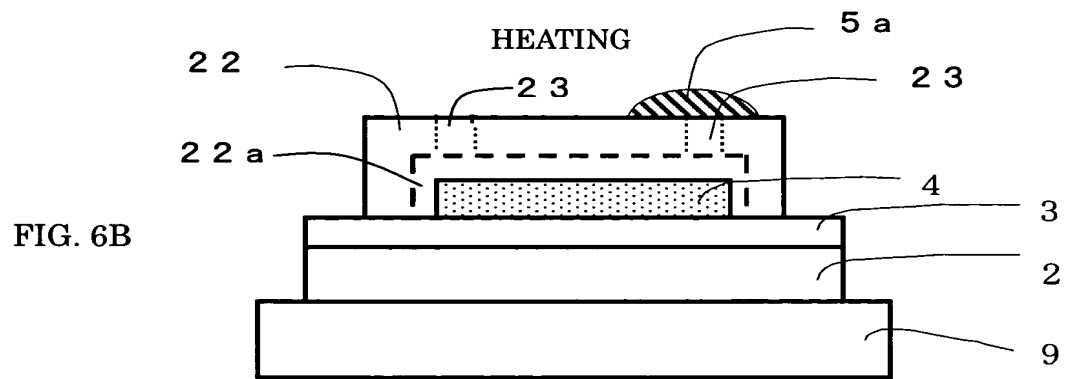
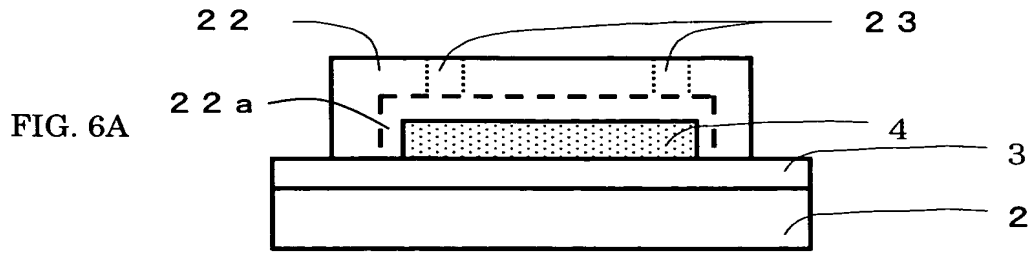


FIG. 7

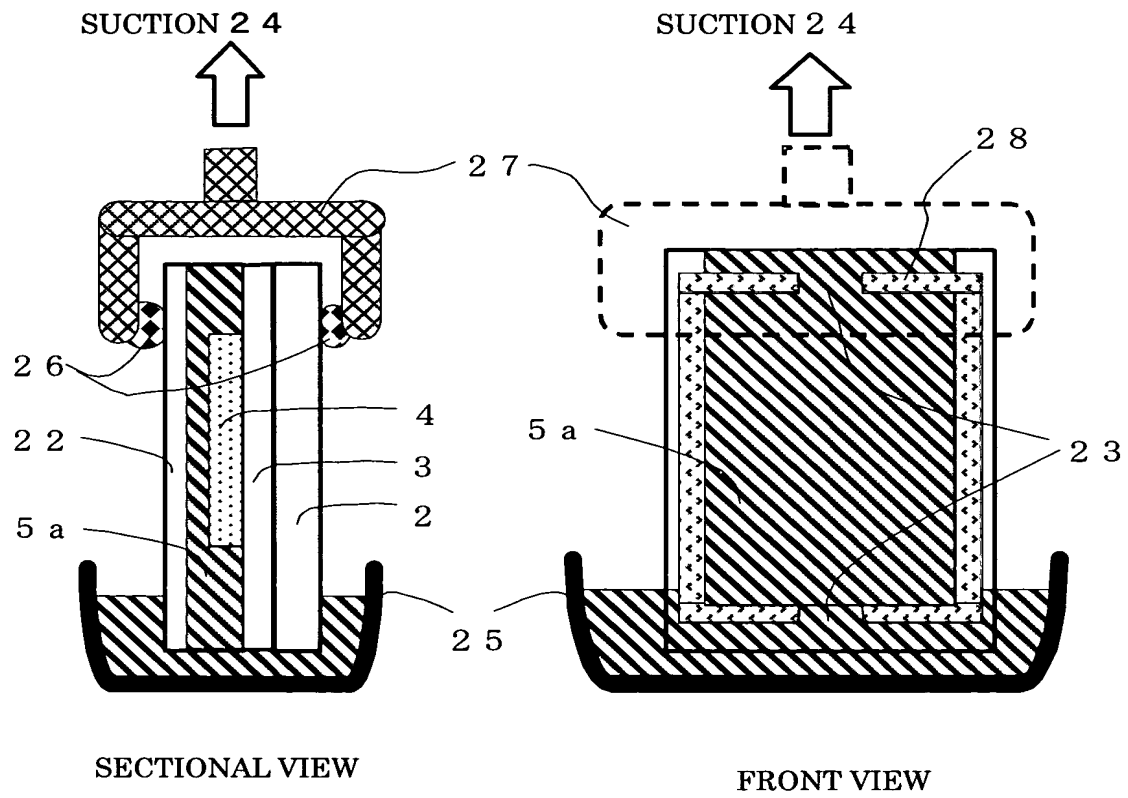


FIG. 8

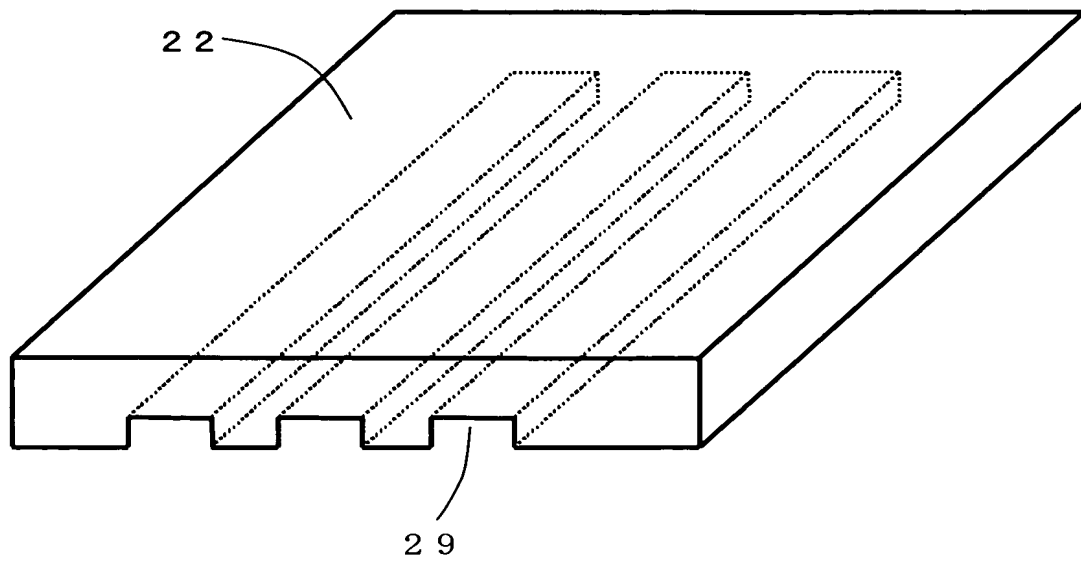


FIG. 9

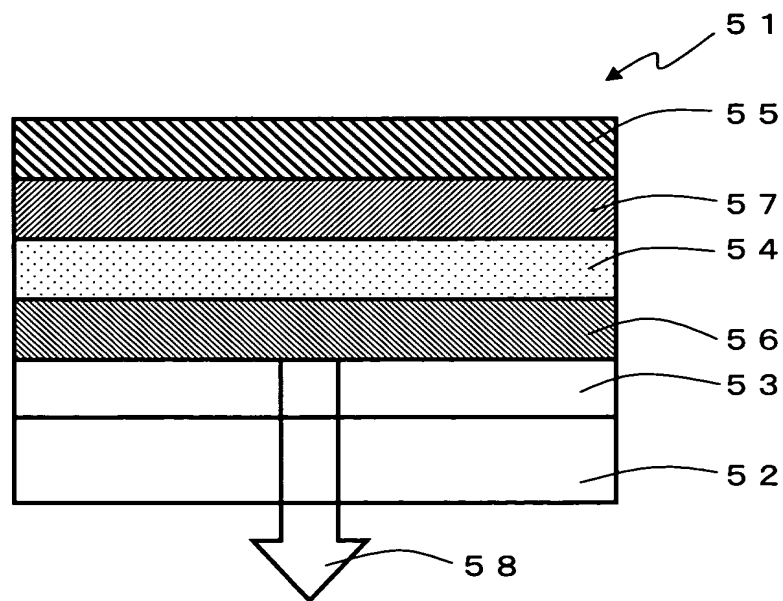


FIG. 10A

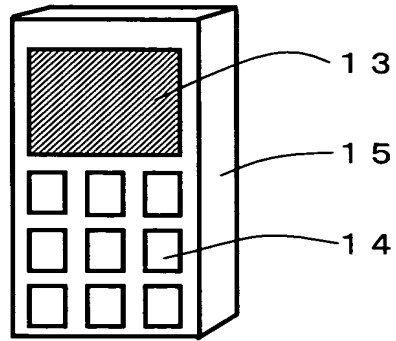


FIG. 10B

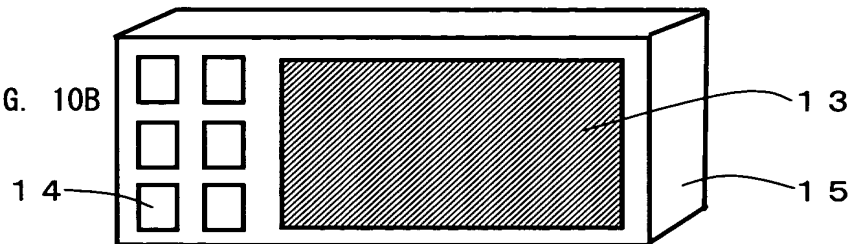


FIG. 10C

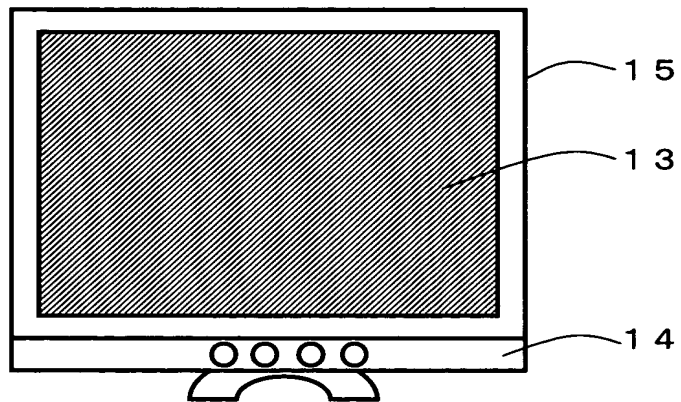
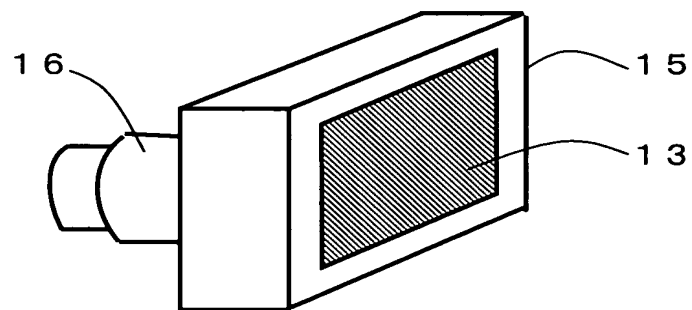


FIG. 10D



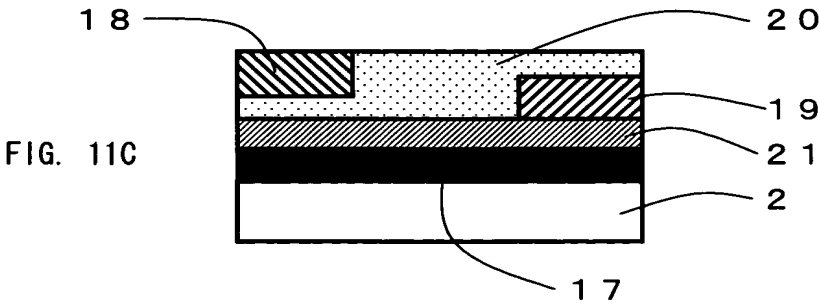
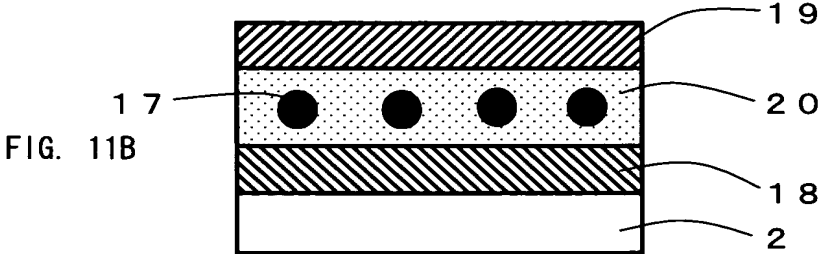
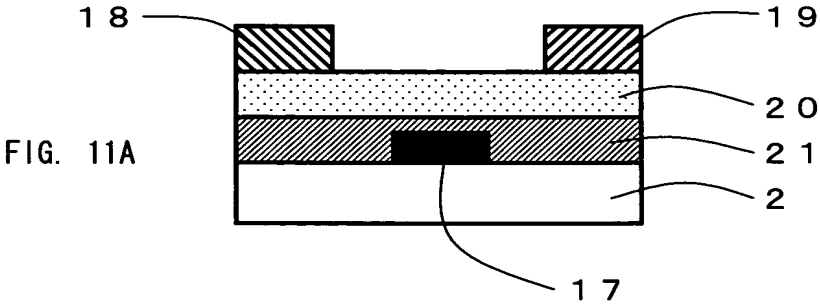


FIG. 12A

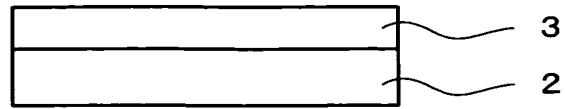


FIG. 12B

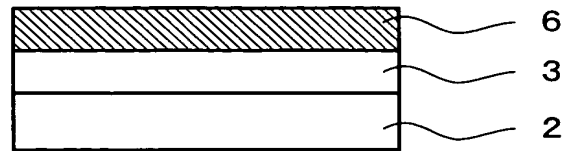


FIG. 12C

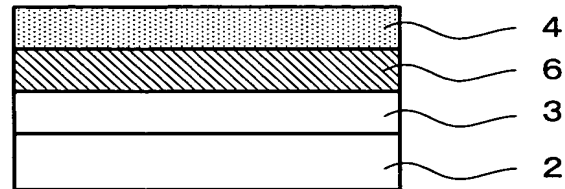


FIG. 12D

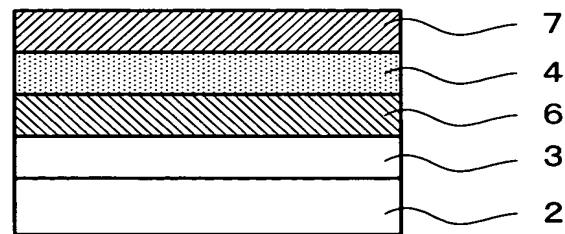


FIG. 12E

